

EXPLOSION-PROOF

## APPLICATION

These robust centrifugal submersible drainage pumps US 73 Ex and US 103 Ex can be used for the handling of contaminated water containing fibres and particles up to 30 mm size (no stones). The pumps are suitable for mounting in collection chambers and pits located in hazardous areas. Hazardous areas are usually designated where the drainage system is fed from areas with vehicles, car parks, garages, tank farms or laboratories, etc.

Type of protection ( II 2 G Ex d IIB T4 The light weight of the pumps and low power consumption make the unit ideal for dealing with contaminated liquids in an economic manner.

This range of pumps is suitable for stationary use. For easy removal of the pumps from deep sumps we recommend the use of our guide rail systems GR 40 which provide ease of maintenance and inspection. A controllable oil chamber and wear-resistant special mechanical seal ensure a long service life. For automatic monitoring of the oil chamber a seal leak control can be connected.

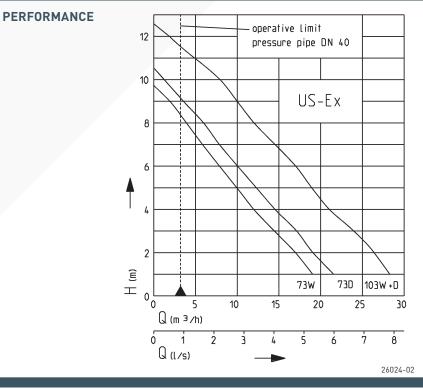
According to Ex-proof testing regulations, these pumps are provided with winding thermostats and can only be used with the equivalent control unit (see accessories).

- Stationary use
- 30 mm free passage
- · Controllable oil chamber



US 103 Ex

- SiC mechanical seal independent of rotation direction
- Replaceable moisture sealed cable inlet



We reserve the right to change specifications without notice

Pump performance is subject to ISO 9906 tolerances

The minimum flow velocity in the pressure piping must be 0.7 m/s according to EN 12056. This data is represented in the performance curve as a limit of application.

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## SUBMERSIBLE SUMP PUMPS

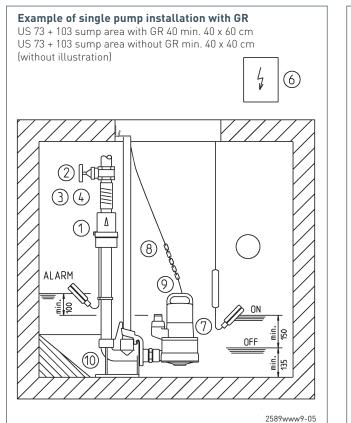
Тур	е		Maximum Height x Width	Discharge branch	Free passage	Cable quality H07RN-F-	Cable length	Weight approx.	Code No.
US	73	Ex E	330 x 215mm	11⁄2"	30 mm	6G1.5	10 m	19.0 kg	JP09292
US	73	Ex D	330 x 215mm	11⁄2"	30 mm	6G1.5	10 m	19.0 kg	JP00595
US	103	Ex E	360 x 215mm	11/2"	30 mm	6G1.5	10 m	21.5 kg	JP09294
US	103	Ex D	360 x 215mm	11⁄2"	30 mm	6G1.5	10 m	21.5 kg	JP09293

## PERFORMANCE

Тур	е		Delivery head H [m]	1	2	3	4	5	6	7	8	9	10	12
US	73	Ex E	Flow rate Q [m³/h]	19	17	15	12	10	8	6	4	2		
US	73	Ex D		22	20	17	15	12	10	8	6	4		
US	103	Ex E/D		28	26	23	21	19	17	15	12	10	8	2

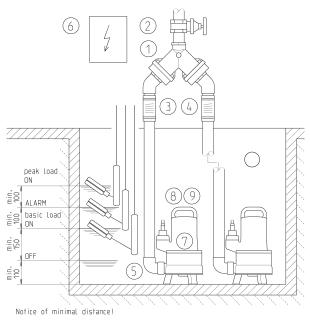
## **ELECTRICAL DATA**

Ту	be		Type of current	Voltage Volt	Motor P <sub>1</sub>	rating kW P <sub>2</sub>	RPM min <sup>1</sup>	Current Ampere	Motor protection	Plug
US	73	Ex E	1-phase	1/N/PE~230	0.83	0.50	2510	3.9	in control unit	without
US	73	Ex D	3-phase	3/PE~400	0.85	0.60	2800	1.4		without
US	103	Ex E	1-phase	1/N/PE~230	1.37	0.98	2700	6.0	+ winding	without
US	103	Ex D	3-phase	3/PE~400	1.36	1.06	2740	2.4	thermostats	without



Example of duplex pump installation

US 73 + 103 sump area without GR min. 40 x 60 cm US 73 + 103 sump area with GR 40 min. 60 x 60 cm (without illustration) Suspend control unit in a dry room.



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In accordance with DIN EN 12056-4 section 5.1, it has a built-in automatic spare pump or a double attachment included, which ensures that sewage drainage is not interrupted.

In case of installation beneath the backpressure level the pressure tube must be taken in a loop over the local backup level acc. to EN 12056. Besides, it must be secured with an EN 12050-4-proofed swing-type check valve. Additionally we recommend an alarm system.

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## ACCESSORIES

							Code No.	US 73 Ex E	US 73 Ex D	US 103 Ex E	US 103 Ex D
	0	Swing-type che DIN EN 12050-4	ck valve 1½" (DN 40), PN 4	<mark>н</mark> 150	W 120	D 1½"	JP00317	•	•	•	•
			<b>pe check valve</b> 1½" r duplex pump station,	<u>H</u> 200	W 280	<u>D</u> 1½"	JP09155	•	•	•	•
	2	Stop valve	11⁄2" (DN 40), PN 16	<u>H</u> 125	W max. 60	<u>D</u> ) 1½"	JP44786	•	•	•	•
	3	Elastic connecti	on 11⁄2" (DN 40), PN 4	<u>H</u> 120	Dia. in 50		JP44777	•	•	•	•
$\bigcirc$	4	Hose band clam	<b>ip</b> 1½"				JP44763	•	•	•	•
	5	<b>Elbow</b> 11/2"					JP45953	•	•	•	•
	6	Separate level	controls for single units								
			AD 4 Ex W				JP25901	•			
			AD 8 Ex W				JP25902			•	
			AD 23 Ex				JP09754		•		
			AD 25 Ex				JP09683				•
		Level control	Auxiliary switch unit ExH-	A			JP16720	•	•	•	•
			Level control package Am	G			JP16719	•	•	•	•
			Dry run protection				JP44603	•	•	•	•
		Control units f	or duplex unit								
			BD 23 Ex				JP09755		•		
			BD 25 Ex				JP09681				•
		Level control	Auxiliary switch unit ExH-	В			JP00295		•		•
			Level control package Bm	nG			JP16726		•		•
			Dry run protection				JP44603		•		•
		Control units for dup	lex unit with the pumps US 73 Ex W an	d US 103	Ex W as rec	uested					
9	7	Seal leak contro	ol DKG Ex				JP00249	•	•	•	٠
000	8	<b>Chain</b> certified, (EN 818 mod.)	stainless steel, 2.5 m, 5 rin	gs,160	kg		JP45901	•	•	•	•
		<b>Chain</b> certified, (EN 818 mod.)	stainless steel, 5.0 m, 8 rin	gs,160	kg		JP45902	•	•	•	•
	9	Webbing with st	nackle A 0.6				JP45168	•	•	•	•
	0	Guide rail syste	<b>m</b> GR 40				JP25592	٠	•	•	٠

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## **TECHNICAL DATA**

#### Pump

Vertical, single-stage, submersible, with free inlet, volute casing with 1½" (female) discharge branch, open centrifugal impeller, passage 30 mm.

### Bearings

Common shaft for pump and motor, arranged in ball bearings, lubricated by permanent grease filling.

#### Seal

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Silicon carbide mechanical seal, oil chamber and duplex rotary seal towards the motor section, safe to run dry, a seal leak control can be connected.

### Motor

Special submersible motor, type of enclosure IP 68, insulation class F, winding thermostat protects the motor from overload, tested by PTB for type of

protection Ex(Ex)II 2 G EEx d II B T4 automatic activiation through control unit only.

#### Materials

Volute and motor casing in GG grey cast iron, vortex impeller, wear plate and pump base in synthetic material (GFK), shaft instainless steel, power supply through rubber insulated flexiblecable.

#### Installation

Pump can be installed free standing or together with guide rail system type GR 40, which provides a detachable connection with swing-type check valve mounted in permanent position in discharge pipework.

#### Scope of supply

Pump according to DIN EN 12050 ready for connection with 10 m cable.



